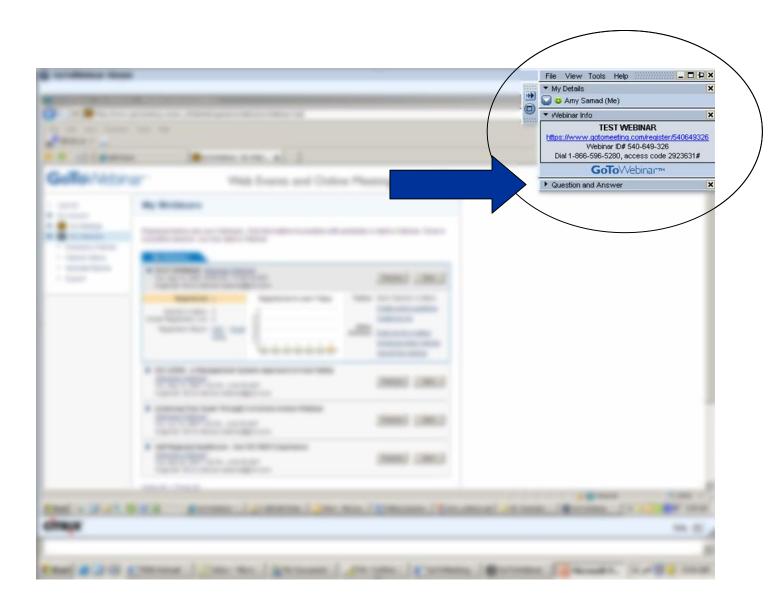


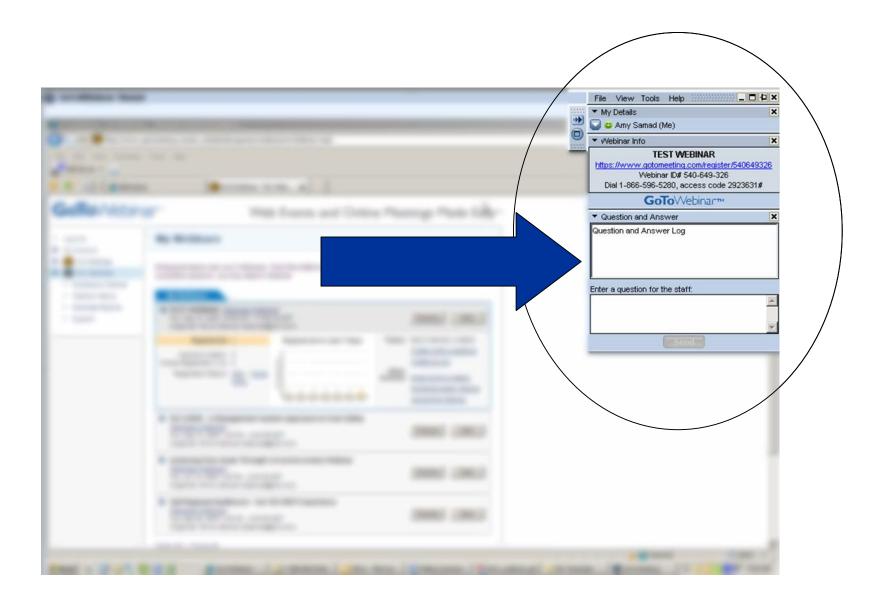
# SF



PJRFSI – Your Partner for Food Safety









## POLLING QUESTION # 1





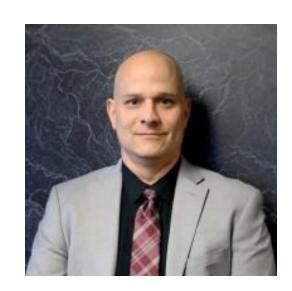


## PJRFSI – Your Partner for Food Safety

### **Paul Damaren**

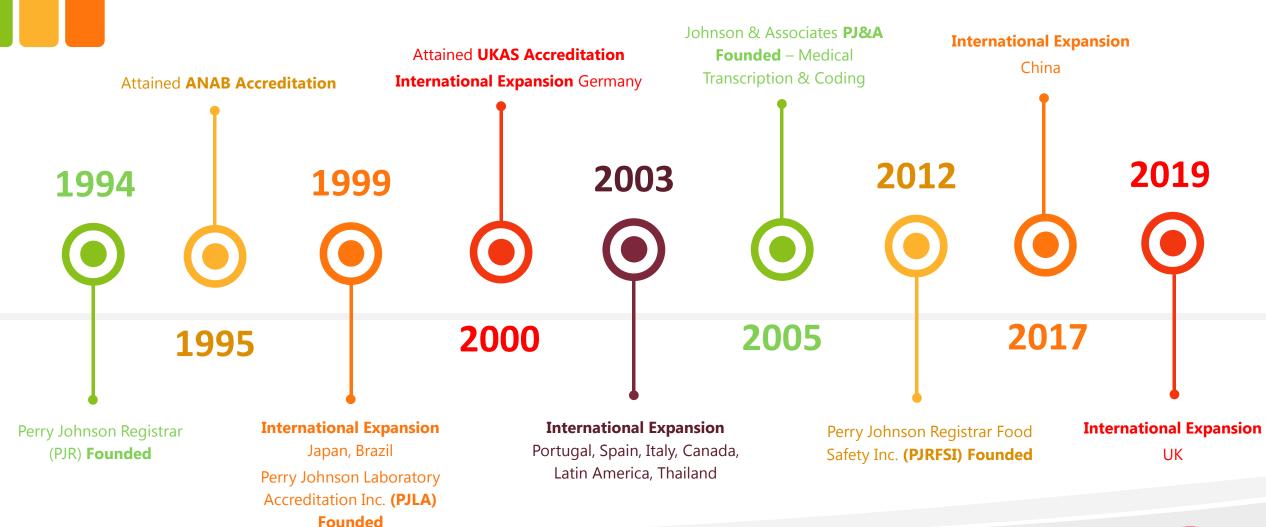
Senior Vice President of Food Safety & Supply Chain, PJRFSI





## PERRY JOHNSON, FAMILY of COMPANIES

**OUR HISTORY** 





## **Working with the Entire Food Supply Chain**







Farm



Marketer



**Food Processor** 



Wholesaler Distributor



**Exports** 



Retailer



Consumer







The Certification and Inspection industry has been deemed an essential service!

Here is a link of all Essential Services Canada

Here is a link of all Essential Services USA



#### **Auditing & Certification**

Third party risk-based certification of products and systems provides a solid infrastructure for organizations to maximize business performance, increase efficiency, drive continual improvement and manage risk.



#### **Supply Chain Solutions**

Your companies supply chain is very complex and the need to manage these risks globally has never been more important. Perry Johnson Food Safety Inc. can help you control and eliminate many of the risks you face today in your supply chain.



#### **Customer Specific & Second Party Auditing**

Protect your brand and minimize recalls by building a robust supplier end-to-end program which will improve supplier processes, mitigate risk. Establish confidence your product vision is protected.



#### **Training Solutions**

Speak to us about our customized onsite training options for your company. We conduct training to countless standards globally.



## Perry Johnson Registrars Food Safety Inc.

FOOD SAFETY & SUPPLY CHAIN

				Social Accountability,	
	ST PARTY omer Specific	Supply Chain Assessments	Food Safety, Quality, Brand Protection	(SMETA, WRAP, CTPAT) EHS, OHS	Recall, Regulatory
	ND PARTY vned Protocols	GMP - Good Manufacturing Practices GAP – Good Agricultural Practices	GDP/GPP - Good Distribution/Packaging Practices	Cannabis/Hemp (Retail, Manufacturing, Cultivation)	HACCP (Seafood, Laundry)
	RD PARTY redited, GFSI	SQF, BRC, FSSC,	G.R.M.A.  Dietary Supplements,  Cosmetics, OTC's	GLOBALG.A.P, GFCP	ISO 22000 <mark>, Prim</mark> usGFS
RETAIL	ER ADDENDA	McDonald's, Costco	Whole Foods	Custom 1 <sup>st</sup> , 2 <sup>nd</sup> , Party programs	Product Attribute Testing
GOV	ERNMENT	FSMA	FSVP	VQIP	FDA/CFIA



## Recognized Globally, Applied Locally Standards, Accreditation and Scheme Owners

















FDA FOOD SAFETY



































## Why Perry Johnson Food Safety?

#### 1. PJR – A Brand To Trust

- Previously recognized as the #1 reporting registrar,
  - o (Source: www.iaar.org) Industry Association of Accredited Registrars
- Over 30 Years Of Auditing

#### 2. Value Added Partner

- Complimentary plaque to every client
- Complimentary certificate
- Free webinar training
- Free press release & marketing tools for your business
- Option of virtual assessments



- 4. PJRFSI will become your **trusted partner** for the following reasons:
  - Our ability to align with your organization to achieve your food risk and brand protection objectives.
  - The technical expertise of field-based audit and leadership & account management teams.
  - Delivery of real time management information.
  - Delivery of a close and transparent partnership with your organization
  - Unparalleled expertise to be your partner in food safety management system assessments.







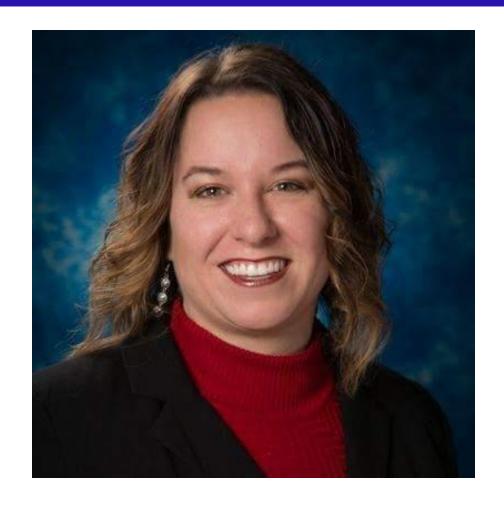
## POLLING QUESTION # 2





#### INTRODUCTION TO JENNIFER CRANDALL





Purdue University Food Science Degree 8 years manufacturing experience 12 years at Corporate Kroger

2018: Founded Safe Food En Route
Food Safety Consulting
FSVP & FSMA
Supplier Compliance Management

2020: Contributor in Dr. Darin Detwiler's recently published book, <u>Building the Future of Food Safety</u> Technology: Blockchain and Beyond

Jennifer Crandall
CEO/Founder
SAFE FOOD EN ROUTE, LLC
jennifer@safefoodenroute.com
www.safefoodenroute.com





## FSMA & FSVP HINDSIGHT IS 2020

**Jennifer Crandall** 

**CEO/Founder** 

Safe Food En Route, LLC



- INTRO
- LEGISLATIVE HISTORY
- FSVP: DEEP DIVE & WHAT A GOOD PROGRAM LOOKS LIKE
- FSVP COMMON MISTAKES & LESSONS FROM 2020 INSPECTIONS
- OUTLOOK FOR 2021
- QUESTIONS

#### LEGISLATIVE HISTORY





- E. COLI OUTBREAK
- SALMONELLA RECALL
- RECALL DUE TO LISTERIA
- EMPLOYEES SPREAK HEP A
- UNDECLARED PEANUTS



## **OLD LAW**

- Reactive
- Record review
- Complaint driven

### **NEW LAW**

- Proactive
- Preventive programs + record review
- Risk driven



## HIGH LEVEL NEW REQUIREMENTS:

- All entities: Foreign and domestic manufacturers, processors, packers and holders of foods are covered under new FSMA regulations.
- Everyone must analyze if reasonably foreseeable hazards require a preventive controls.
- If hazards exist, ensure preventive controls are implemented and exist to control those hazards.





## **ASSOCIATED RULES:**

- Current Good Manufacturing Practices and Hazard Analysis and Risk-Based Preventive Controls for Human Food
- Current Good Manufacturing Practices and Hazard Analysis and Risk-Based Preventive Controls for Foods for Animals
- Standards for Growing, Harvesting, Packing, and Holding of **Produce** for Human Consumption





### **ASSOCIATED RULES:**

- Mitigation Strategies to Protect Food Against
   Intentional Adulteration
- Sanitary Transportation of Human and Animal Food
- Foreign Supplier Verification Program





### **ASSOCIATED RULES:**

- Accredited Third-Party Certification
- Voluntary Qualified Importer Program (VQIP)
- FSMA Proposed Rule on Laboratory Accreditation
- Food Traceability Rule











### SMARTER FOOD SAFETY BLUEPRINT:

- Tech-enabled traceability programs
- Smarter tools and approaches for prevention and outbreak response
- New business models and retail modernization
- Food safety culture

#### FSVP: DEEP DIVE & WHAT A GOOD PROGRAM LOOKS LIKE





#### CURRENT GOOD MANUFACTURING PRACTICES

- Personnel
- Plant & Grounds
- Sanitary Operations
- Sanitary Facilities and Controls
- Equipment and Utensils
- Warehousing and Distribution
- Holding and Distribution of Foods
- Defect Action Levels
- Other Regulatory Requirement Considerations

#### FSVP: DEEP DIVE & WHAT A GOOD PROGRAM LOOKS LIKE



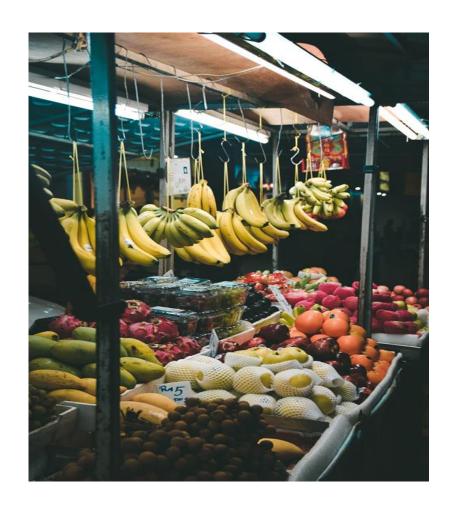
### PREVENTIVE CONTROLS

### A Food Safety Plan includes:

- Hazard Analysis
- Preventive Controls
- Parameters & Values
- Monitoring
- Corrective Actions
- Verification
- Record Keeping
- Recall Plan







#### PRODUCE SAFETY RULE

- Agricultural Water Management
- Domesticated and wild animals
   Management
- Biological Soil Amendment of Animal Origin (Manure) Management
- Health & Hygiene of Works
- Equipment, tools, building and sanitation

#### FSVP: DEEP DIVE & WHAT A GOOD PROGRAM LOOKS LIKE



### Requirements

- Hazard Analysis
- Evaluation
- Approved Supplier List
- Establish Written FSVP Plan
- Verify
- Corrective Actions
- Re-evaluate
- Identify FSVP importer at entry
- Record Keeping



#### FSVP: DEEP DIVE & WHAT A GOOD PROGRAM LOOKS LIKE



### Requirements

- Hazard Analysis
- Evaluation
- Approved Supplier List
- Establish Written FSVP Plan
- Verify
- Corrective Actions
- Re-evaluate
- Identify FSVP importer at entry
- Record Keeping





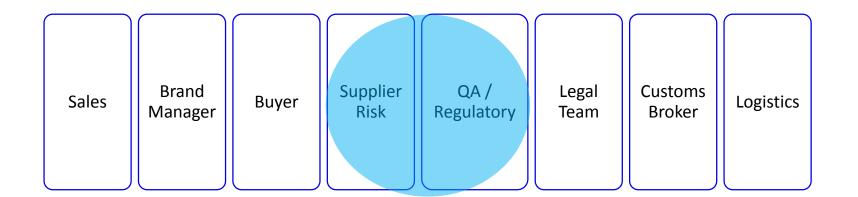


"Quality is never an accident; it is always the result of high intention, sincere effort, intelligent direction and skillful execution; it represents the wise choice of many alternatives." ~William A. Foster

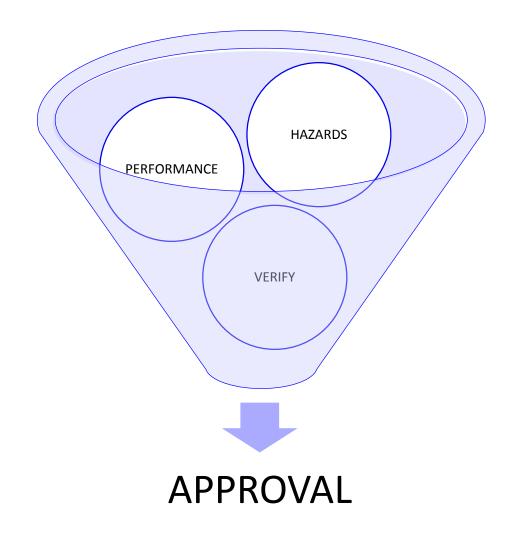


## TYPICAL SUPPLIER/PRODUCT APPROVAL PROCESS

## APPROVED PRODUCT









## PRODUCT HAZARD ANALYSIS



REGULATORY HAZARD GUIDANCE

FACILITY CAPABILITIES





OCCURRENCE LIKELIHOOD

WHAT IS THE RISK IF IT DOES HAPPEN?

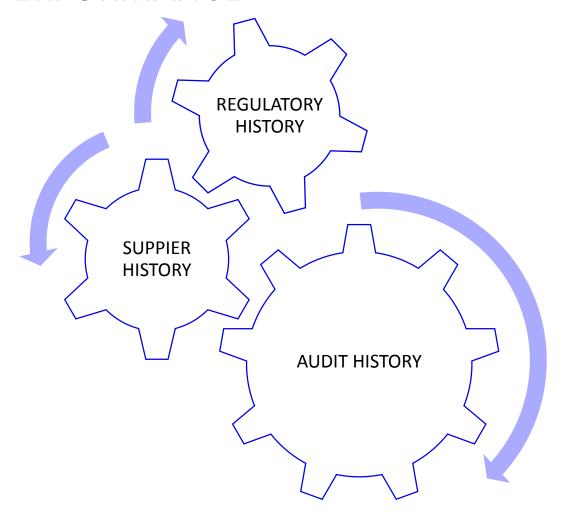




**NEED CONTROLS?** 



## SUPPLIER PERFORMANCE





## MINIMUM SUPPLIER PROGRAMS



Please visit http://www.mygfsi.com



## POLLING QUESTION # 3







## **AUTOMATION**



#### FSVP: DEEP DIVE & WHAT A GOOD PROGRAM LOOKS LIKE



## **AUTOMATION**









**Supplier Information** 

Supplier Food Safety Programs Product
Specifications/Nutritiona
I Info/Labels

Raw Material
Specifications/Nutritiona
I Info







Monitoring/Surveillance

Policies/Procedures/Digit al Forms

**Systems Integrations** 

#### FSVP: COMMON MISTAKES & LESSONS FROM 2-19/2020 INSPECTIONS





- NOT creating a written plan (most common citation on FDA website)
- NOT considering other laws applicable and adjusting hazard analysis
- ASSUMING size means exemption
- ASSUMING the customer is the FSVP importer on records
- NOT using a qualified PCQI trained individual to conduct the risk assessment
- ASSUMING suppliers are in good standing with their home countries
- NOT monitoring and/or conducting corrective actions when incidents occur.

#### FSVP: COMMON MISTAKES & LESSONS FROM 2020 INSPECTIONS





- Increased FSVP inspections
- Post-covid, inspections became online via email.
- Education campaign shifting to enforcement.
- Scrutinizing identified hazards.
- 514 CITATIONS FOR FSVP IN 2020





- Increase inspections
- Expect 2<sup>nd</sup> visit around 2 years
- Continue to see education campaign shifting to enforcement.
- Closer review of risk assessments and verifications.
- More Form 483a citations.



## POLLING QUESTION # 4





## **UPCOMING WEBINARS**



Date: Thursday February 25th, 2021 – 2pm est.

**Webinar Title - Managing Risk During a Product Crisis** 

Webinar Description - As a leader in the consumer products industry, you know that when a product crisis happens, it's all hands on deck. Whether it's: what to do with the product in crisis (e.g. recalling from the marketplace, handling existing inventory, etc.), minimizing additional risk to consumers, public relations and regulatory agency communications, managing brand and company reputations and liabilities and how to get back into producing & selling the product. It's critical to JIT Experts Hive' have clear, effective processes in place so each function knows exactly what to do and when to do it. But how do you even begin to decide what gets done first? **Speakers:** Neshat Soofi, President, JIT Experts Hive





Date: Thursday March 4<sup>th</sup>, 2021 – 2pm est.

Webinar Title - Elevating Your Food Safety, the When, Where & Why. A Brand Owner Perspective

Webinar Description – Join Eric Hall, CEO of So Good So You as we discuss when it is beneficial for an organization to elevate their level of food safety beyond federal and customer requirements. With the goal of continuous improvement, how do you ensure your food safety team is evolving and staying ahead of the growth of the rest of the organization? And, how are you ensuring your teams are two steps ahead of your organizational needs by continuing to "level up" and stay fresh and relevant?

at the When are those decisions necessary? And is it relevant to everyone?

Speakers: Eric Hall, CEO, So Good So You



Date: Tuesday March 9th, 2021 - 2pm est.

Webinar Title: Food Safety Management Systems, Are They Equally Applicable to All Areas of the Supply Chain?

Webinar Description - How do manufacturer requirements in today's environment impact the hospitality industry? Do you provide end products to a restaurant or hospitality group? Are the same standards and programs being used and are they similar or different in today's world?

Speakers:

Dr. Bizhan Pourkomailian, Global Director, Restaurant & Distribution Food Safety, McDonald's Corporation







